

Instruction Sheet Compression Tool 16201

SealSmart

The **SealSmart** Crimping Tool is designed for terminating compression style connectors on coaxial cables. It is compatible with most other connector manufactures.

- Tool Set Up: Adapters for crimping 'F', RCA & BNC style connectors are included with the tool and store in handle when not in use. See figure 1. Note, right angle style SealSmart connectors do not require adapters.
- Adapter mounting: Mount adapter in threaded hole in tool jaw (see Figure 2 & 3). Locking nut should be tight to bottom of tool jaw to prevent damage to adapter.
- Crimping process:
 - **A.** Place connector assembly into tool. See Figure 3.
 - **B.** Squeeze tool slightly to hold assembly in place. Make sure connector is positioned correctly on adapter. See figure 3.
 - C. Continue to squeeze tool until compression ring is fully seated into the base of the connector body. Inspect gasket seal ring for uniformity (Figure 3).
 - **D.** After crimping, if gasket seal ring appears uneven, rotate assembly 180 degrees & re-crimp.

Tips & Tricks



- The key to a good crimp is proper cable & connector prep.
- When crimping other mfg's connectors, minor adjustments to the crimp height may needed. Simply adjust adapter up or down.
- Keep adapters secured in tool to prevent loss.

Cable Preparation & Termination

- 1. Connectors are color coded for cable type. See chart below or manufacturers recommendation.
- Strip cable to dimensions shown on chart. Remove cable jacket and dielectric.
- 3. Fold exposed braid back over cable jacket leaving smooth foil attached to dielectric.
- 4. For Quad Shield Cable: Fold outer braid back over jacket, remove outer foil and fold inner braid back over jacket.
- 5. Trim center conductor to proper length, see (A) dimension.
- Insert cable into rear of connector. Insertion depth is shown on chart. For F connectors, dielectric should be flush with support mandrel face.



